

CIGARETTE SPECIFICATION

CABARRUS COUNTY

PHILIP MORRIS ONE 83MM REGULAR FIB - TIOJ TAR/NICOTINE

BRAND CODE-07500 (JPN)

EFFECTIVE DATE: 02/17/95

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CIGARETTE LENGTH	:	83.0	MM	NEW TIOJ TAR	:	1.0	MG/CIGT	0.5	-	1.4
TOBACCO ROD CIRCUM.	:	24.80	MM	TAR PER PUFF	:	0.30	MG/PUFF			
TOBACCO ROD LENGTH	:	56.0	MM							
FILTER LENGTH	:	27.0	MM	NICOTINE	:	.10	MG/CIGT	.05	-	.14
TIPPING LENGTH	:	32.000	MM							
TOTAL R.T.D.	:	3.80	IN. H2O							
DILUTION TARGET	:	75.0 +/-	5.0 %	(IN PROCESS)						

TIPPING PAPER : 64MM X 3500M WHT SGL PPT KC 236M2 14-711-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FULLER WB 9100 X 61-482-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-474-A
: FULLER WB 3921L PVA 61-040-A

STD. FILLER - PACK O.V.: A7500 - 12.00% PHILIP MORRIS ONE REGULAR

CIGARETTE PAPER : 27.00MM X 6000M 46CU/1.7%/36% CAC03 10-078-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

COMMENTS : 1. TAR/NIC RANGES EST. PER TYPICAL FTC METHOD.
: 2. TAR/NIC DELIVERY FOR INDIVIDUAL PROD LOTS/
: WEEK END SHOULD NOT EXCEED 2.0/0.2 MG/CIGT.
: 3. TAR/NIC PACK PRINT 1.0/0.1 MG/CIGT.

REASON FOR CHANGE : TIPPING ADHESIVE IS DEPLETING PM CODE 61-023-A;
: (FULLER XR-5206 PROTOS 100) AND CHGNG TO PM CODE
: 61-482-A (FULLER WB 9100X). NO OTHER CHANGES. OK
: TO MIX CIGTS.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 2/17/95

PRINTING DATE : 2/17/95
PRINTING TIME : 10:01:46

APPROVED BY: Janice M Busch SUPERCEDES SPECIFICATION DATED: 11/14/94

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